Model 3135EC Easy-Close
Full Extension Undermount
Vertical, horizontal, and front to back drawer front adjustment.
Optional Face Frame and Bottom Brackets

APPLICATIONS: For use in commercial and high end residential applications in drawers and shelves up to 30" wide. This product is covered by U.S. and various foreign patents issued or pending.

**Applications**
For use in commercial and high end residential applications in drawers and shelves up to 30" wide.

Even Lengths 12"-28", 15" & 21"

**Load Rating**
100 lbs.* [45.5 kg]

**Mounting**
Undermount (Side), Optional hardware kits for face frame** and bottom mount brackets.

**Features**
Compatible with 1/2" [12.7 mm] to 5/8" [15.9 mm] drawer box thickness, 1/8" [3.2 mm] range of horizontal, vertical, front to back drawer front adjustment.

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* Load rating based on 18" slides installed in a 30" wide drawer cycled 50,000 times.
** Face frame bracket is not available for 12"
**Installation Instructions**

**Drawer and Cabinet Build Requirements**

**FIGURE 1**
Build drawer and cabinet based on dimensions shown.

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<tr>
<td>For inside drawer width (deduct from inside cabinet width)</td>
<td>1 3/4&quot; [44.5]</td>
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Maximum drawer height equals cabinet opening height minus 13/16" [20.6 mm].

Recommended drawer bottom inset 1/2" [12.7 mm] max.

**FIGURE 2**
Drawer depth equals slide length.

**Drawer Preparation**

**FIGURE 3**
Notch drawer back flush with drawer bottom to provide clearance for slides.

**FIGURE 4**
Pre-drill four holes for disconnect handle assemblies at 10° angle from bottom panel.*

Pre-drill two holes for slide hooks.*

*Note: The optional drill jig can be used to mark the notch and pre-drill holes on the drawer.

Figure 5
Install both disconnect levers to bottom of the drawer

**Note:** The levers should curve towards the center of the drawer.

Place disconnect handles against each inside corner of the drawer bottom and install with #6 pan head screws.

**Standard Lever Disconnect (vertical and horizontal)**

Figure 5A and 5B
For 1/2" drawer side thickness, install the included spacers along with the disconnect handles as shown in Figure 5A.

For drawers with bottom panels flush to the drawer front install lever disconnect vertically as sheen in Figure 5B.
Installation Instructions

Cabinet Member Installation
Overlay Side mount or Frameless
FIGURE 6
If needed, pre-drill a hole 37 mm from cabinet front. The optional drill jig can be used to pre-drill this hole and/or pencil mark line in the 37 mm location from the cabinet front. For location of additional screw holes refer to the tabulated data on front page.

Install slides to cabinet wall with #8 x 5/8” flat head screws. Align slide member hole shown to pre-drilled hole 37 mm from front of cabinet to ensure proper gap. A minimum of 3 screws are recommended for each side. To finalize installation, see Fig. 9 instructions.

Inset Side mount or Frameless
FIGURE 7
Align slide member hole shown to pre-drilled hole 37 mm from front of cabinet for 5/8” drawer box thickness. Install slides to cabinet wall with #8 x 5/8” flat head screws.

Overlay/Inset Face Frame
See the list of optional hardware kits on last page to select and purchase the appropriate face frame kit. Three separate kits are available to cover all face frame applications. Refer to the installation guide provided in each kit for mounting instructions.

Bottom Mount Bracket Option, 14” to 28” lengths
FIGURE 8
Purchase the optional bottom mount bracket kit 4180-0569-XE (see last page). Refer to the installation guide provided in the kit for detailed mounting instructions.

Drawer Installation and Adjustments
FIGURE 9
Connect the drawer to the slides. Lower the drawer onto the slides and push until the levers lock onto the front of the slides. Continue to push until the drawer “ratchets” in completely. Check to ensure the rear hooks on the slide fit into the rear holes of the drawer. For face frame* mounting, pull drawer to the extended position. Adjust the rear bracket vertically and horizontally to ensure the mounted drawer is square to the cabinet and the slides are parallel to each other. Secure the rear bracket to the cabinet rear wall with additional #8 x 5/8” pan head screws.

NOTE: Prior to making any drawer adjustment, loosen the black 1/4-turn lateral lock by turning it counterclockwise.

Adjust horizontal and vertical position of drawer front by rotating the corresponding cam with a #2 Phillips or #2 pozidriver. To secure drawer front position, lock the drawer position by turning the 1/4-turn lateral lock clockwise 1/4-turn.

FIGURE 10
To disconnect, press levers outward.
Ordering Instructions

Complete your order for Accuride model 3135EC by specifying the following:

100 Pairs C 3135 -18 EC D

Rear Face Frame Brackets**
Face frame brackets are ordered as a kit, or in bulk. To order the kit, specify part number 4180-0656-XE. Each kit contains 2 rear brackets and mounting hardware in a polybag.

To order in bulk, specify part number 4180-0655-XE. Brackets are packaged 120 each per box.

Inset Face Frame Brackets
Inset face frame brackets are ordered as a kit, or in bulk. To order the kit, specify part number 4180-0604-XE. Each kit contains 2 inset brackets and 2 each #8-32 flat head screws in a polybag.

To order in bulk, specify part number 4180-0620-XE. Brackets are packaged 120 each per box.

Bottom Inset Face Frame Brackets
Bottom inset face frame brackets are ordered as a kit. To order the kit, specify part number 4180-0605-XE. Each kit contains 2 brackets and 2 each #8-32 flat head screws in a polybag.

Bottom Mount Brackets (14"- 28" only)
Bottom mount brackets are ordered as a kit. Mounting screws are not included. To order the kit, specify part number 4180-0569-XE. Each kit contains 4 bottom mount brackets, self-tapping screws and one installation sheet.

Drill Jig (P/N 4180-0568-XE)
The jig provides hole locations for drawer hook, front face frame hole, disconnect lever, and front cabinet holes.

Tool Kit (P/N 4180-0603-XE)
This kit consists of various handy tools that can assist with the drilling and installation.

Specifications

Slide Members: Cold rolled steel
Ball Retainers: Polymer
Ball Bearings: Carburized steel and polymer
Rollers: Polymer
RoHs Compliant

NOTE: Specifications, materials, prices, terms, and delivery are subject to change without notice.

Packaging Options

Distributor (D) Pack
All lengths are packaged 1 pair per box. Box includes one pair of slides with 6 ea. #8 x 5/8" Phillips flat head screws (for slides), 2 ea. standard horizontal disconnect levers, and 4 ea. #6 x 5/8" Phillips pan head screws (for levers).

Bulk (P) Pack
Lengths 12"-24" packaged 6 pair per box
Lengths 26"-28" packaged 4 pair per box
A separate polybag containing 36 ea. #8 x 5/8" Phillips flat head screws are included. Disconnect levers and screws for lever installation are ordered separately.

Disconnect Lever Packaging Options

Standard Horizontal and Vertical Lever Disconnect (P/N 4180-0747)
One pair individually packaged with 4 ea. #6 x 5/8" Phillips pan head type 17s in a polybag.

Standard Horizontal and Vertical Lever Disconnect, Bulk (P/N 4180-0748)
Left hand and right hand levers are packaged separately. 60 levers per box. Each box contains 120 mounting screws in a polybag.

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For the most current technical information visit www.accuride.com

WARNING: This product can expose you to chemicals including nickel, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.